



RA-15W

WATER BASED RELEASE AGENT SOLUTION

ENHANCED RELEASE

RA-15W is an enhanced release version of RA-13W that has been commercially available for many years. Its release properties are virtually identical to carbamate PVODC and yields easy-to-moderate unwind in standard and premium packaging tapes, and filament tapes. It is also effective in release for polyethylene-backed diaper fastening tapes with adhesives based on SIS block copolymers, SIS/SBR, SBR, natural rubber, and acrylics. The release is also effective in polyester, vinyl, and filament tape constructions. Polypropylene and polyethylene films should be free of any lubricants or other surface-finishing materials and must be corona treated to 38 dyne/cm or higher to obtain effective release.

Coater-ready solutions are easily prepared by mixing **RA-15W** with water, (deionized if the local water supply is too hard) to 0.5-5% total solids, depending on the adhesive, substrate and coating method, which can be Meyer bar #3-12, Anilox and rotogravure roll #160-350.

The following is a recommendation for initial laboratory evaluation: Coat the film placed on a glass plate with a 2% T.S. solution of **RA-15W** using a #6 Meyer rod and dry horizontally in air oven at 150°F (65°C) for 10 minutes or until completely dry. This may be followed by a pilot coater trial or production evaluation.

Unlike silicone release agents, crosslinking is neither necessary nor



occurring on drying or tape storage. Release properties develop by simply flashing off water in a production oven at 120-250°F (50-120°C), depending on substrate, web speed, oven length, dry air temperature, dry air velocity, and other configurations. These properties allow release coating and adhesive coating in a single step.

It is important to achieve complete drying. Use the highest possible drying temperature to maximize the running speed. The coating is dry when the film is clear and resists moderate finger rub.

TYPICAL PROPERTIES

APPEARANCE	CLEAR TO SLIGHTLY HAZY
TOTAL SOLIDS	29%
VISCOSITY	400cps
pH	8

UNWIND ADHESION VALUE - g/2"(5cm) BASED ON PREMIUM OPP PACKING TAPE WITH SIS-BASED PSA

GREEN (OFF-SLITTER)	EASY - 250
AGE 150°F (65°C) FOR 72 HR	MODERATE - 420
AGE 120°F (49°C) AT 90% RH FOR 72HR	MODERATE - 420
SHELF STORAGE 12 MONTHS	MODERATE - 400

DISCLAIMER: All statements, technical information and recommendations contained herein are based on tests we believe to be accurate, but their accuracy or completeness are not guaranteed. Before using, user shall determine the suitability of any products for user's intended use, and user assumes all risk and liability whatsoever in connection therewith. Hitac Adhesives & Coatings, Inc. disclaims all warranties, both express or implied, including all warranties of merchantability and fitness for a particular purpose.



HITAC ADHESIVES & COATINGS
 14722 SPRING AVENUE, SANTA FE SPRINGS, CA 90670
 TEL: 562-802-8834 | FAX: 562-921-7363 | ORDERS@H2OBASE.COM | WWW.H2OBASE.COM